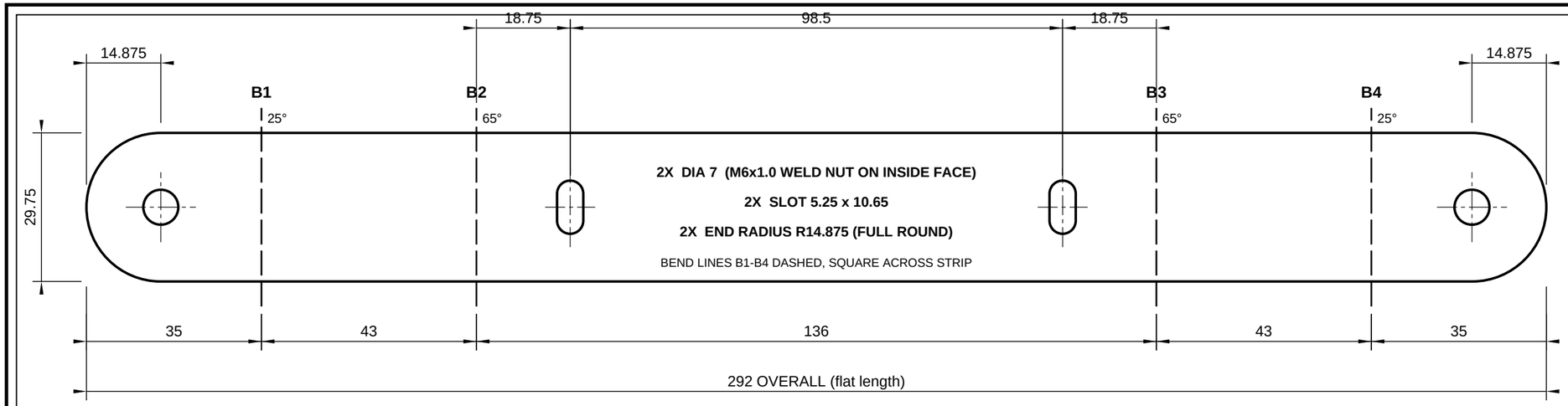
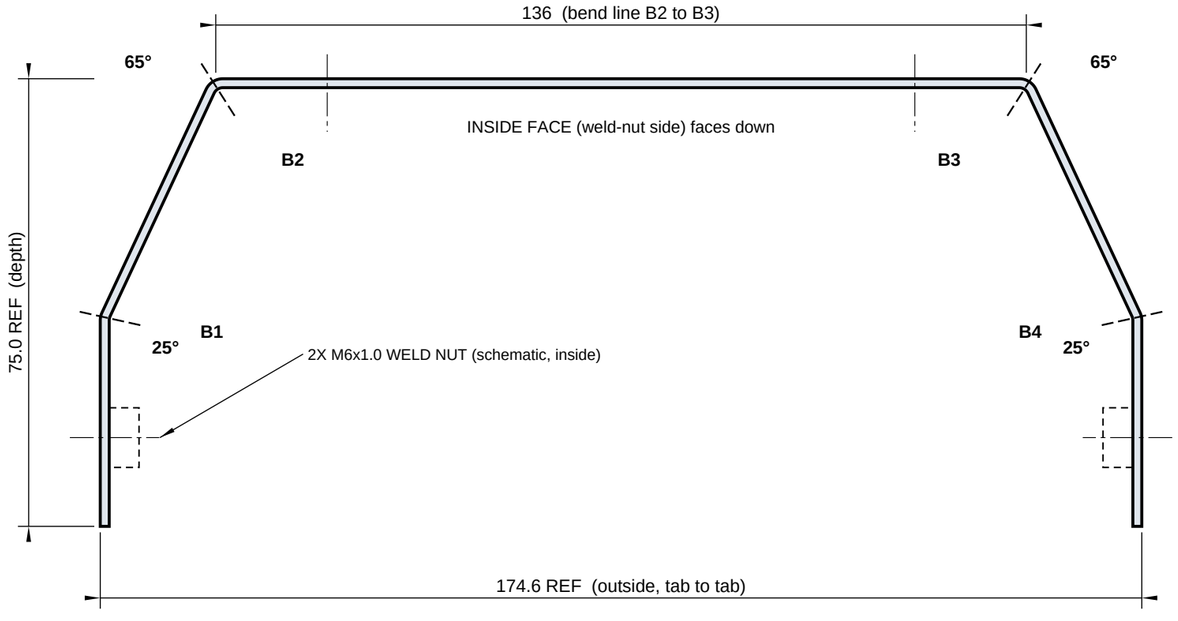


FORMED PROFILE (scale 1:1, side view, tabs down)



NOTES

1. MATERIAL: MILD STEEL, 16 GA = 0.059 in (1.50 mm). PAINT AFTER FABRICATION.
2. ORIGINAL P/N: 914-559-035-10 (NLA). REPRODUCTION FROM TRACED ORIGINAL.
3. 4 BENDS, ALL IN THE SAME DIRECTION (C-SHAPE). BEND LINES ARE SQUARE ACROSS THE STRIP. BEND LINES B1-B4 ARE AT THE CENTER OF EACH BEND. FLAT-VIEW FACE SHOWN = INSIDE FACE; FOLD TOWARD VIEWER.
4. BEND ANGLES: B1 & B4 = 25 deg, B2 & B3 = 65 deg (SUM 90 deg PER SIDE, TABS ARE PERPENDICULAR TO WEB). SEND CUT SEND SPEC: R 0.063 in, K 0.40.
5. ROUND HOLES: 2x DIA 7 mm, EACH WITH AN M6x1.0 WELD NUT WELDED ON THE INSIDE FACE, THREAD CONCENTRIC WITH THE HOLE. (NUTS NOT SUPPLIED.)
6. SLOTS: 2x 5.25 x 10.65 mm, LONG AXIS ACROSS THE STRIP, CENTERED.
7. ENDS: FULL RADIUS R14.875 (= HALF WIDTH), HOLES CONCENTRIC WITH END R.
8. GENERAL TOL: +/-0.5 mm LINEAR, +/-1 deg ANGULAR. DEBURR, BREAK SHARP EDGES.
9. REF DIMENSIONS ARE INFORMATIONAL. FORMED DEPTH/WIDTH DEPEND ON THE FLAT LENGTHS AND BEND ANGLES; CHECK AGAINST THE ORIGINAL BEFORE VOLUME ORDER.

FEATURE TABLE

ID	QTY	FEATURE	SIZE	LOCATION (FLAT PATTERN)
H	2	ROUND HOLE	DIA 7	14.875 FROM EACH TIP, ON CENTERLINE
S	2	SLOT	5.25 x 10.65	18.75 FROM B2 / B3, ON CENTERLINE
B	4	BEND	25/65/65/25 deg	B1..B4 AT 35 / 78 / 214 / 257 FROM TIP

BRACKET, REPRODUCTION -- PORSCHE 914-6

ORIGINAL P/N 914-559-035-10 (NO LONGER AVAILABLE)

MATERIAL: MILD STEEL 16 GA (0.059 in / 1.50 mm)
FINISH: PAINT AFTER FAB UNITS: mm
FILES: 914-559-035-10_flat_pattern.dxf / _bracket.step
LICENSE: CC0 1.0 (PUBLIC DOMAIN). NO WARRANTY; VERIFY FIT BEFORE USE.

SCALE 1:1 (PRINT AT 100%)
DRAFT REV C -- 2026-11-22

DESIGNED BY: Dennis Vogel (owner)
DRAWN: Claude (from owner sketch)
SHEET 1 OF 1